

FIG. 1

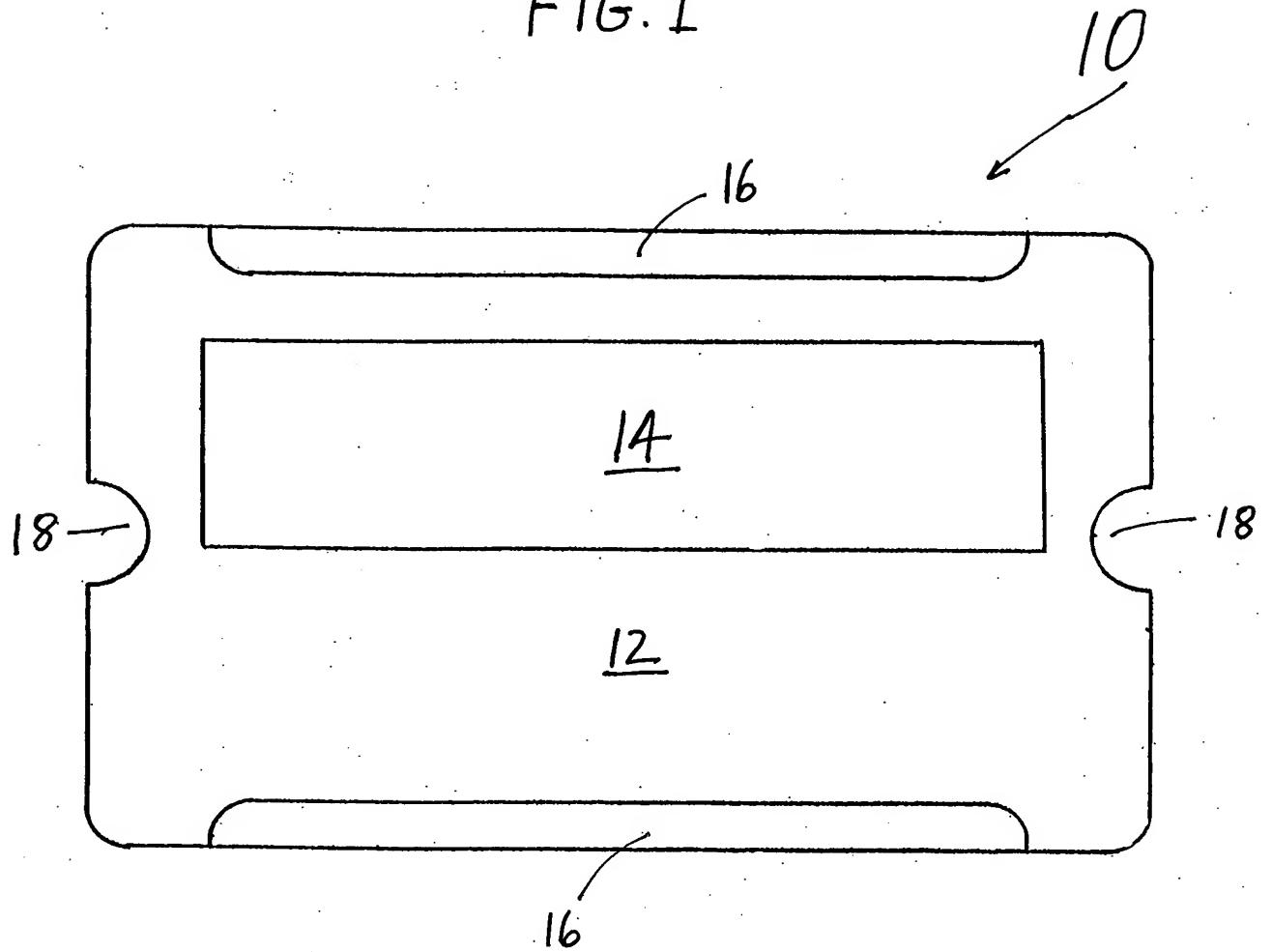


FIG. 2

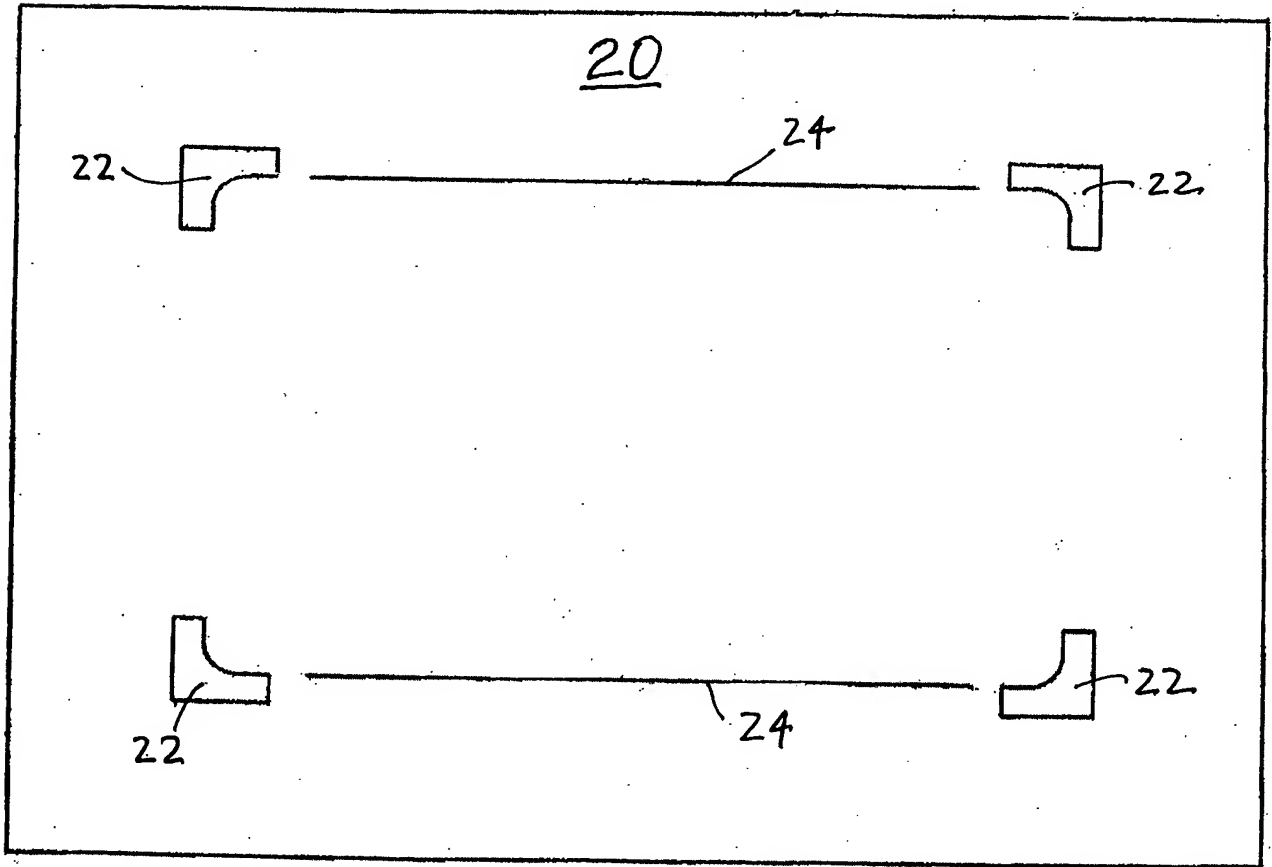
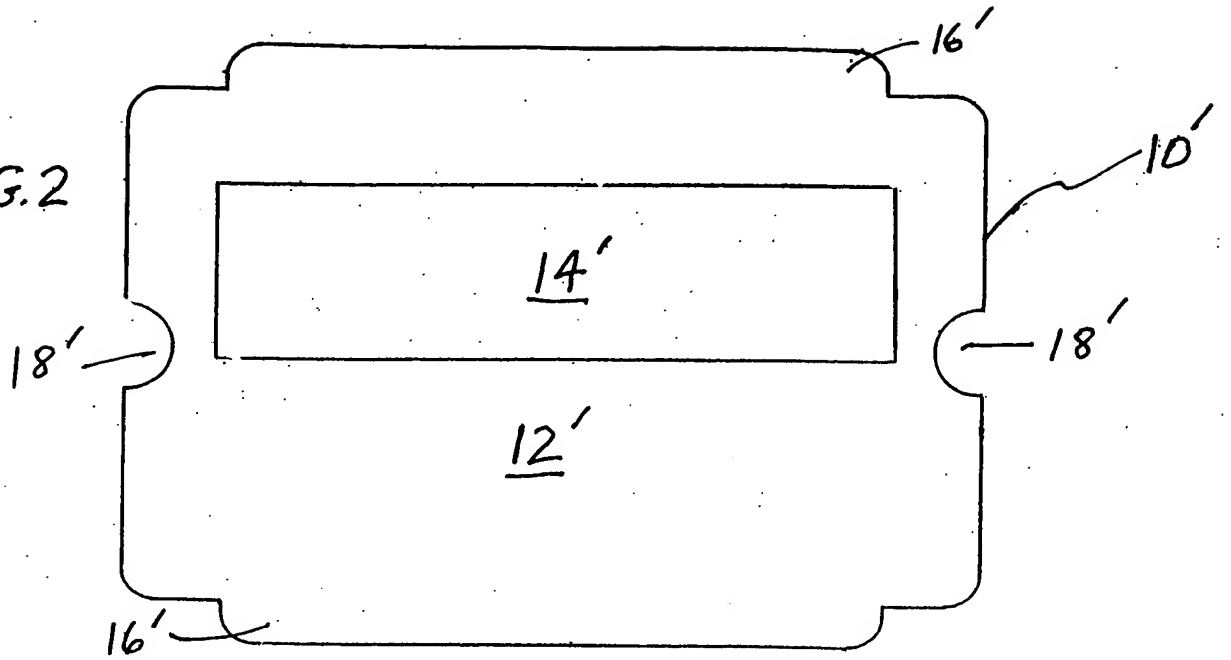


FIG. 3

FIG. 4

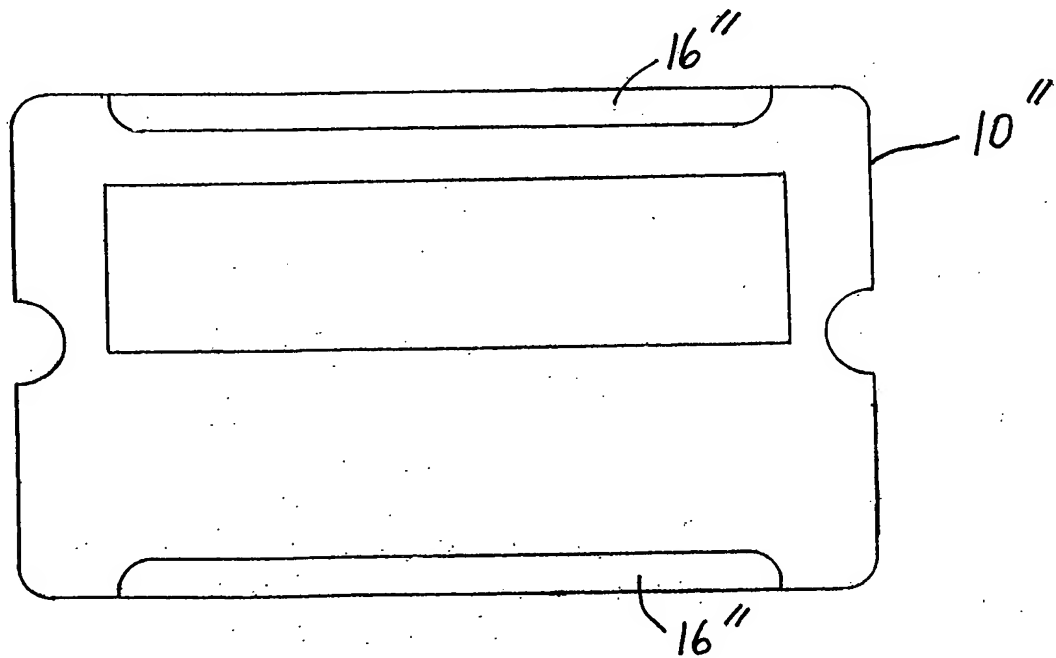
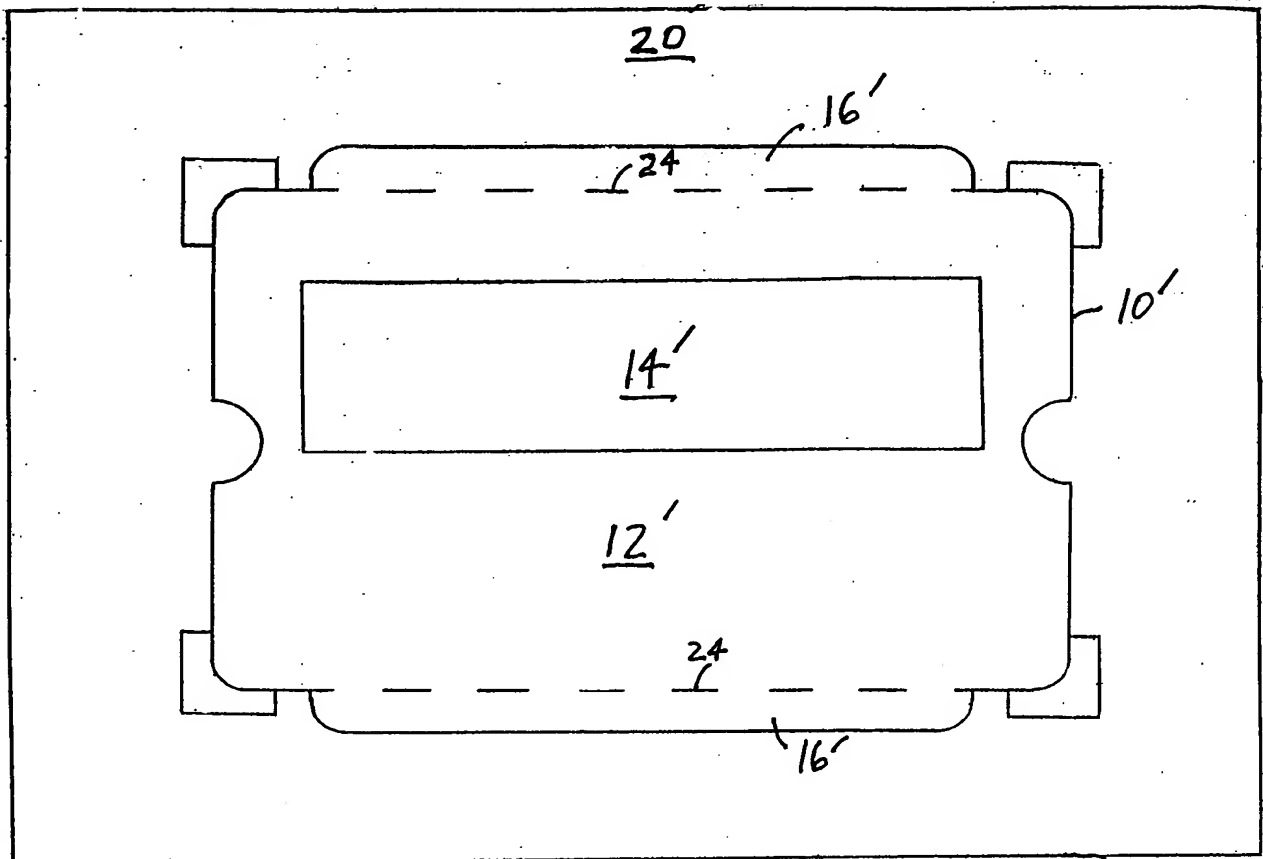


FIG. 5

FIG. 6A

Providing clear plastic sheet with Fresnel magnifying window



Modify plastic sheet to shape of standard card and with tab extensions



Forming pair of parallel folded edges to form tracks

FIG. 6B

Providing clear plastic sheet with Fresnel magnifying window



Modify plastic sheet to shape of standard card and with tab extensions



Coating one side of cut plastic sheet (except window) to provide opaque finish



Forming pair of parallel folded edges to form tracks

FIG. 6C

Providing clear plastic sheet with Fresnel magnifying window



Coating one side of plastic sheet (except window) to provide opaque finish



Modify plastic sheet to shape of standard card and with tab extensions



Forming pair of parallel folded edges to form tracks